



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D2989-19
Job Sheet 170847



Part No: D2989-19

Job Qty: 4 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 08-12-02 DD verified by:ec IPP Rev:B 11.01.31 chg qc5 to 6 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/30/18	0.00	0.00	Start Up Large Fab-5		SG 2018-01-01
100	Large Fab	4 pcs		1/31/18	0.00	0.63	Large Fab 8		SG 2018-01-01
110	QC	4 pcs		1/31/18	0.00	0.00	QC6		SG
120	Packaging	4 pcs		1/31/18	0.00	0.00	Packaging3 Large Fab		SG 2018-01-01
130	QC21-SA	4 Ea		1/31/18	0.00	0.00	QC21		SG 18/04/18

Part Op 100 - 1- Cut as per dwg D2989
Descriptions: 120 - Location : WA004

DAS
21
9-80

APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	10.3968 ft (2.5992 ea)	90-Start up Operation	138008

Part Specifications

Specifications could not be found.

Plex 1/22/18 3:18 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Surge	☐	Positioned Wrong
am	☐	Outside Dimensions
	☐	Over/Under tolerance
	☐	Part Incorrect
k Pulled	☐	Part Lost/Missing
ence	☐	Part Moved
	☐	Drawing
	☐	Finish
	☐	Misread
off center	☐	Turning Sequence

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Container No: S058153



Part: D2989 - 19

Job No: 170847

Serial No/Batch: S058153

Revision:

Inspector:

Date: 04/04/18

Master Unit 002218



Job No 170847